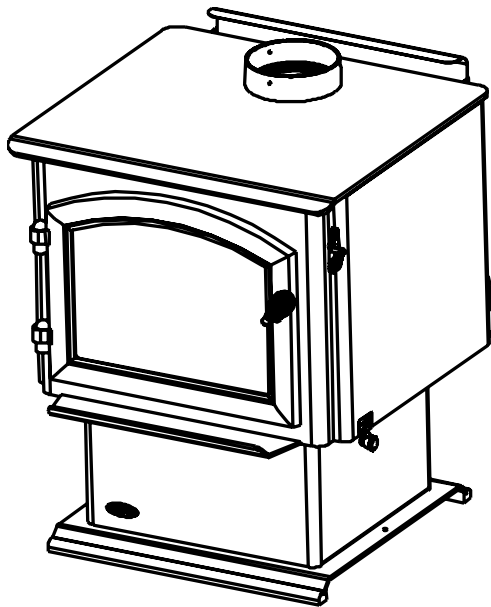


# QUADRA-FIRE®

## QUADRA-FIRE 2100 & 4300 MILLENIUM ACC WOOD BURNER INSTALLATION INSTRUCTIONS



**Model:**  
**21M-ACC-NZ**  
**21M-ACC-AU**  
**43M-ACC-NZ**

INSTALLATIONS TO COMPLY WITH AS/NZS2918:2001  
AND WILL REQUIRE A BUILDING CONSENT

**IMPORTANT:** Read all instructions carefully before starting installation. Failure to follow these instructions may result in a fire hazard and will void the warranty.

- Fig. 3,4,5 and Table 1 & 2 relate to installations with tested flue systems; as per **AS/NZS 2918:2001 - Appendix F**, with a ceiling angle between 0° - 30° inclusive.
- For installations with a ceiling angle greater than 30°, refer to Fig. 6 & 7 and **AS/NZS 2918:2001 4.6.3(b)**
- Ceiling Plate may vary in size depending on ceiling angle. Please specify ceiling pitch prior to ordering the ceiling plate.
- Quadra-Fire 2100 & 4300 Millenium ACC wood burner's are tested and approved to the N.Z. National Environmental Standards;

**21M-ACC-NZ - 2100 Millenium ACC Softwood Certified**

Particulate Emissions = 0.6 g/kg Space Heating Efficiency = 72%

**21M-ACC-AU - 2100 Millenium ACC Hardwood Certified**

Particulate Emissions = 2.0 g/kg Space Heating Efficiency = 81%

**43M-ACC-NZ - 4300 Millenium ACC**

Softwood Particulate Emissions = 0.4 g/kg Space Heating Efficiency = 71%

Hardwood Particulate Emissions = 2.5g/kg Space Heating Efficiency = 78%

# Congratulations



## and Welcome to the Quadra-Fire Family!

Hearth & Home Technologies welcomes you to our tradition of excellence! In choosing a Quadra-Fire appliance, you have our assurance of commitment to quality, durability, and performance.

This commitment begins with our research of the market, including 'Voice of the Customer' contacts, ensuring we make products that will satisfy your needs. Our Research and Development facility then employs the world's most advanced technology to achieve the optimum operation of

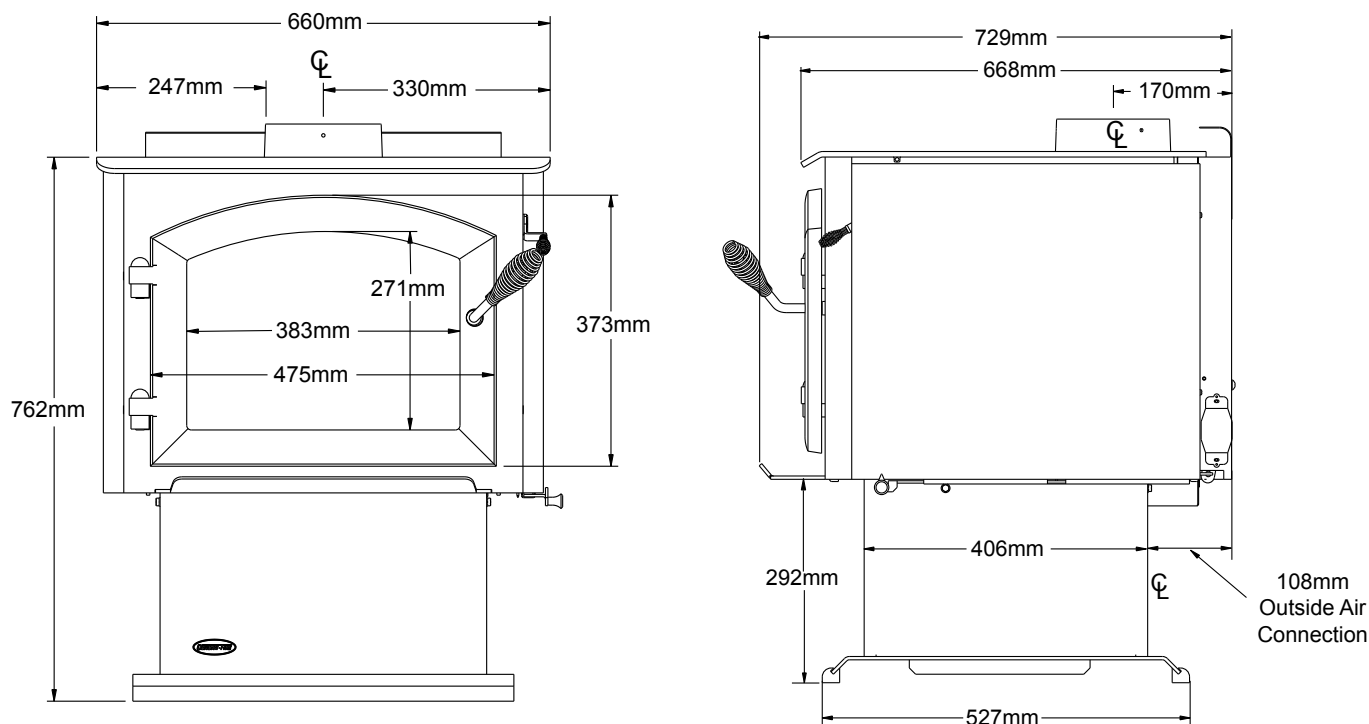
our stoves, inserts and fireplaces. And yet we are old-fashioned when it comes to craftsmanship. Each unit is meticulously fabricated and surfaces are hand-finished for lasting beauty and enjoyment. Our pledge to quality is completed as each model undergoes a quality control inspection.

We wish you and your family many years of enjoyment in the warmth and comfort of your hearth appliance. Thank you for choosing Quadra-Fire.

### 4300 MILLENNIUM ACC

QUADRA-FIRE <sup>®</sup> MILLENNIUM ACC WOODFIRE COMPLIANCE LABEL	
This appliance has been TESTED TO AS/NZS4013 for Softwood by Applied Research Services Ltd. Report # 07/1717 This appliance has been TESTED TO AS/NZS4013 for Hardwood by HRL Technology Report # HCMG/12/016	
Date tested: November 2007 Date tested: March 2012	
<b>MODEL</b>	<b>QUADRA-FIRE 4300 MILLENNIUM ACC</b>
OVERALL AVERAGE EFFICIENCY <small>TESTED TO AS/NZS 4012</small>	SOFTWOOD 71% HARDWOOD 78%
AVERAGE PARTICULATE EMISSION FACTOR <small>TESTED TO AS/NZS 4013</small>	0.4 g/kg 2.5 g/kg
MAXIMUM AVERAGE HEAT OUTPUT	10 kW 11.8 kW
APPROVED FUEL	BURN ONLY WOOD WITH A MOISTURE CONTENT LESS THEN 25% (dry basis).
WETBACK - ALL MODELS MANUFACTURED BY	Wetbacks are NOT an approved option and must not be fitted. Hearth & Home Technologies, 1445 North Highway, Colville, WA 99114, United States of America.
SERIAL NO. 007037 <small>from 14 x 875 5%</small> 1.5" x .375 Barcode Label JAN FEB MAR APR MAY JUN JUL AUG SEP OCT NOV DEC 2012 2013 2014 <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	
<b>NOTE:</b> PERFORMANCE MAY VARY FROM TEST VALUES DEPENDING ON ACTUAL OPERATING CONDITIONS. <b>U.S. ENVIRONMENTAL PROTECTION AGENCY</b> <b>Export stove. May not be operated within the United States.</b>	
INSTALLATION DATE	7037-147

Fig. 2 - Quadra-Fire 4300 Millenium ACC Wood Burner Dimensions



**2100 (NZ-SOFTWOOD) MILLENNIUM ACC**

**QUADRA-FIRE** MILLENNIUM ACC WOODFIRE COMPLIANCE LABEL

This appliance has been TESTED TO AS/NZS4013 by Applied Research Services Ltd. Report # 07/1716  
Date tested: November 2007

ECan Authorisation Number 083786 MODEL QUADRA-FIRE 2100 MILLENNIUM ACC

OVERALL AVERAGE EFFICIENCY BURNING SOFTWOOD 72%  
WHEN TESTED IN ACCORDANCE WITH AS/NZS 4012

AVERAGE PARTICULATE EMISSION FACTOR BURNING SOFTWOOD 0.6 g/kg  
WHEN TESTED IN ACCORDANCE WITH AS/NZS 4013

MAXIMUM AVERAGE HEAT OUTPUT BURNING SOFTWOOD 9 kW

APPROVED FUEL BURN ONLY SOFTWOOD WITH A MOISTURE CONTENT LESS THEN 25% (dry basis).  
Wetbacks are NOT an approved option and must not be fitted.  
Hearth & Home Technologies, 1445 North Highway, Colville, WA 99114, United States of America.

WETBACK - ALL MODELS MANUFACTURED BY

SERIAL NO. 007036 1.5" x .375 Barcode Label

JAN FEB MAR APR MAY JUN JUL AUG SEP OCT NOV DEC  
2012 2013 2014

**NOTE:** PERFORMANCE MAY VARY FROM TEST VALUES DEPENDING ON ACTUAL OPERATING CONDITIONS.  
U.S. ENVIRONMENTAL PROTECTION AGENCY  
Export stove. May not be operated within the United States.

INSTALLATION DATE / / 7039-145C

**2100 (AU-HARDWOOD) MILLENNIUM ACC**

**QUADRA-FIRE** MILLENNIUM ACC WOODFIRE COMPLIANCE LABEL

This appliance has been TESTED TO AS/NZS4013 for Hardwood by HRL Technology Report # HCMG/12/014 Date tested: March 2012

MODEL QUADRA-FIRE 2100 MILLENNIUM ACC

OVERALL AVERAGE EFFICIENCY BURNING HARDWOOD 81%  
TESTED TO AS/NZS 4012

AVERAGE PARTICULATE EMISSION FACTOR BURNING HARDWOOD 2.0 g/kg  
TESTED TO AS/NZS 4013

MAXIMUM AVERAGE HEAT OUTPUT BURNING HARDWOOD 9.1 kW

APPROVED FUEL BURN ONLY HARDWOOD WITH A MOISTURE CONTENT LESS THEN 25% (dry basis).  
Wetbacks are NOT an approved option and must not be fitted.  
Hearth & Home Technologies, 1445 North Highway, Colville, WA 99114, United States of America.

WETBACK - ALL MODELS MANUFACTURED BY

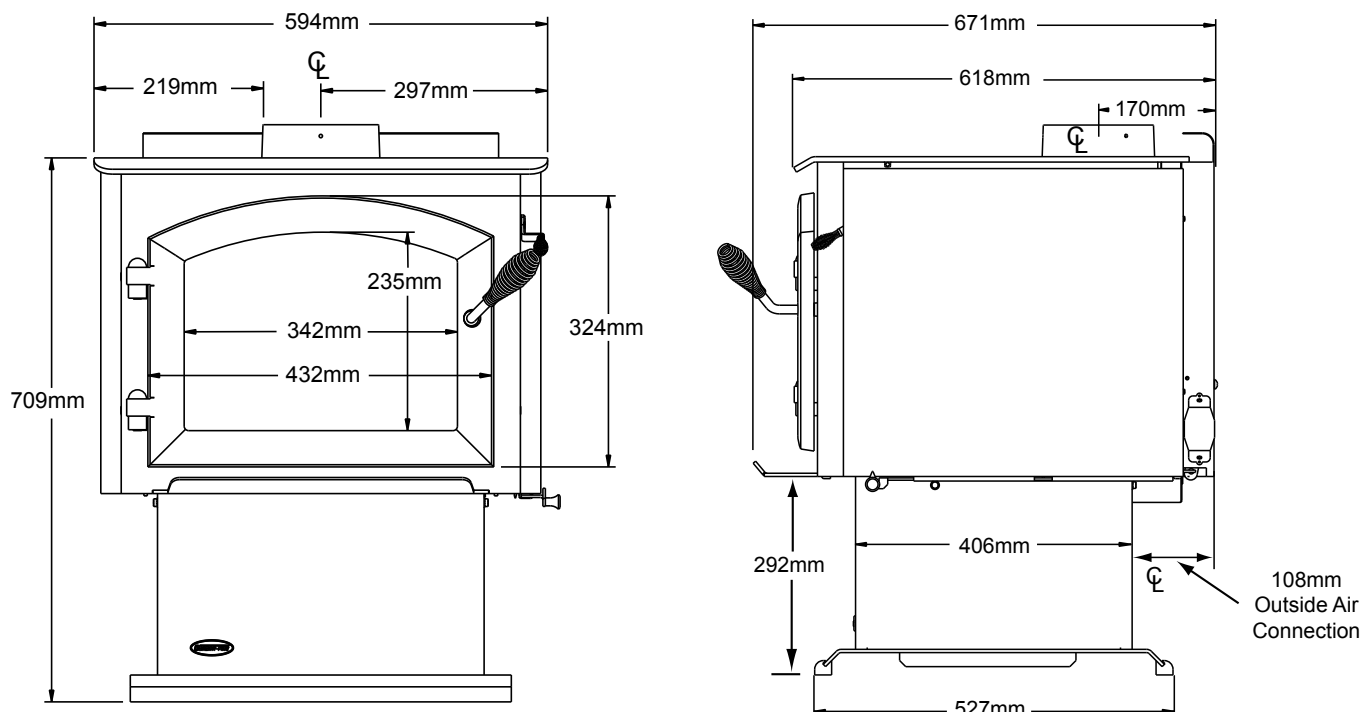
SERIAL NO. 007044

JAN FEB MAR APR MAY JUN JUL AUG SEP OCT NOV DEC  
2012 2013 2014

**NOTE:** PERFORMANCE MAY VARY FROM TEST VALUES DEPENDING ON ACTUAL OPERATING CONDITIONS.  
U.S. ENVIRONMENTAL PROTECTION AGENCY  
Export stove. May not be operated within the United States.

INSTALLATION DATE / / 7039-148

**Fig. 1 - Quadra-Fire 2100 Millenium ACC Wood Burner Dimensions**



## FLOOR PROTECTOR

Quadra-fire 2100 & 4300 Millennium ACC do not require a insulating Floor Protector, as they are tested and comply with the minimum Floor Protector requirements of **AS/NZS 2918:2001**.

Note:

- The minimum Floor Protector sizes are specified in the clearance chart, see Table 1 & 2.
- A Floor Protector can include ceramic tiles with grouted joints fixed directly onto a wooden floor or a sheet of toughened glass, panel steel or any other non combustible material laid directly onto a wooden floor.
- If installed directly onto a concrete slab, the concrete slab can be considered as the floor protector, but must maintain the minimum measurement listed.

## PARALLEL POSITIONING

Fig. 3

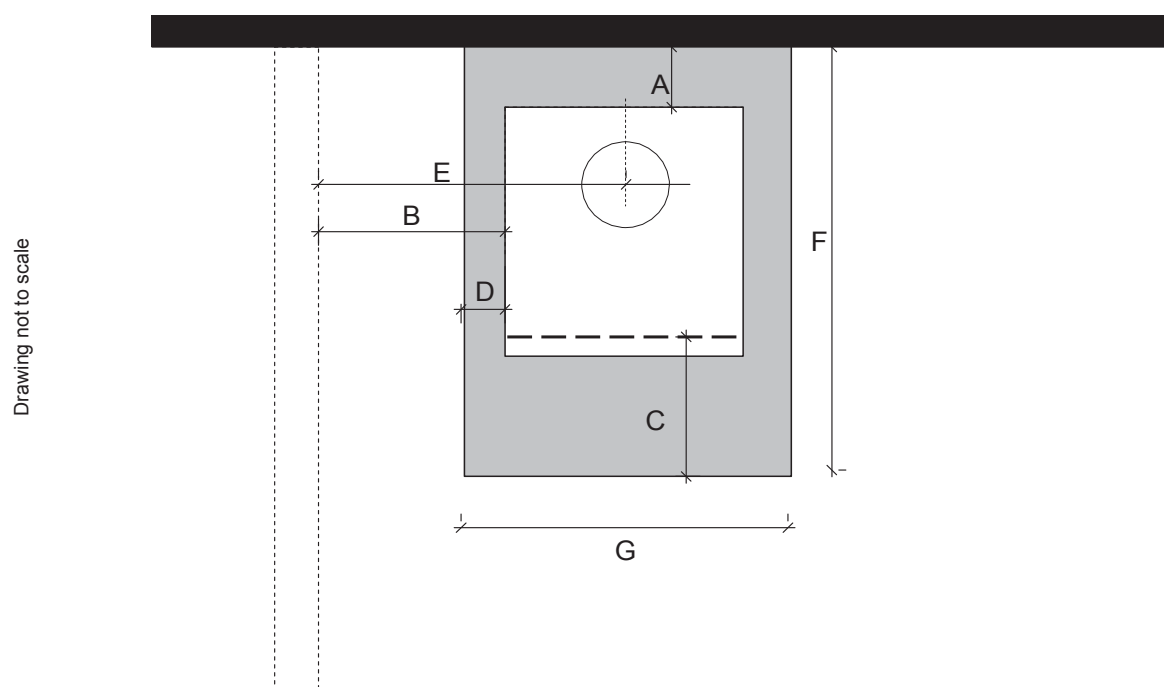


Table 1

	DESCRIPTION Pioneer Double Flue Mounted Shield Universal Shall be Fitted	With Double Flue Shield Fitted		
		2100-NZ	2100-AU	4300
A	Min. Clearance from firebox to rear wall	150	160	200
B	Min. clearance from firebox to side wall	550	280	400
C	Min. distance from firebox opening to floor protector front	300	300	300
D	Min. distance from firebox to floor protector side	76	76	69
E	Min. distance from flue centre to side wall	847	577	730
F	Min. distance from rear wall to front of floor protector	1034	1043	1133
G	Width of floor protector	746	746	798

**NOTE: HEAT SHIELD REQUIREMENTS FOR HEAT SENSITIVE WALLS**

Clearances may be reduced by provision of an appropriately located heat shield refer to **AS/ NZS 2198:2001 3.2.3 Table 3.1**

**CORNER POSITIONING (45°)**

Fig. 4

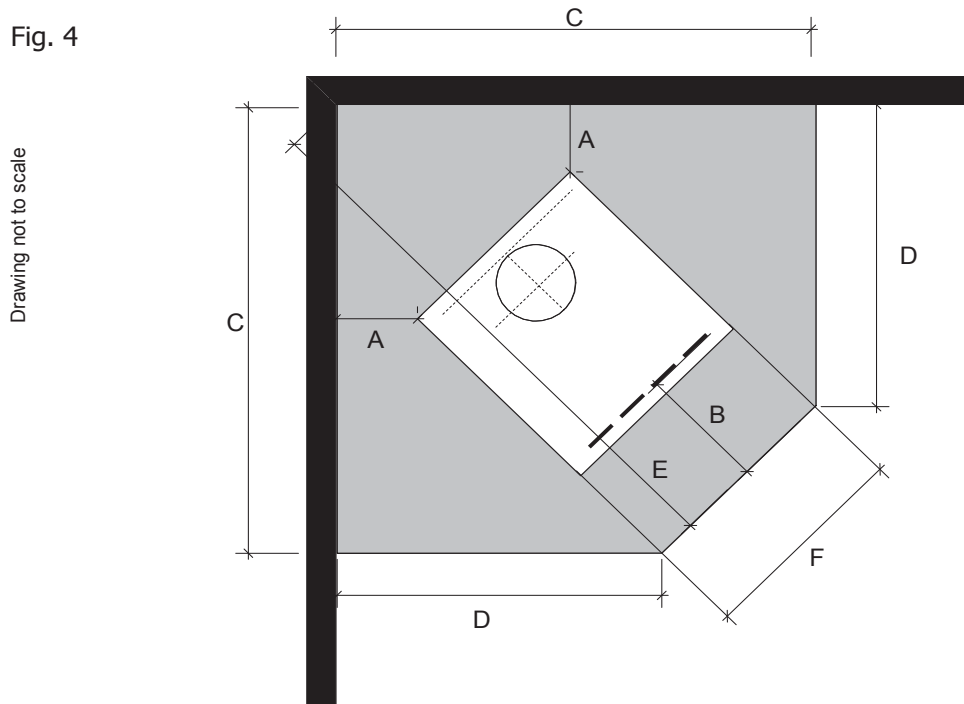


Table 2

	DESCRIPTION Pioneer Double Flue Mounted Shield Universal Shall be Fitted	With Double Flue Shield Fitted		
		2100-NZ	2100-AU	4300
A	Min. clearance from firebox to corner walls	230	210	250
B	Min. distance from firebox to floor protector front	300	300	300
C	Min. distance from rear wall to floor protector front	1280	1228	1380
D	Min. floor protector projection from wall	860	808	910
E	Min. overall floor protector depth	1510	1440	1620
F	Min. floor protector front width	594	594	660

**FIREBOX INSTALLATION**

1. If a separate floor protector is being used position now. Place the firebox on the floor protector to suit the minimum installation clearances. (See Fig 3 or 4).
2. Seismically restrain the firebox and the floor protector to the floor.
3. Fit 2 x 6mm fixings suitable for the floor material. DO NOT over tighten.
4. Fit timber trim pedestal edging to front and back of base (*optional*).

**GENERAL INSTRUCTIONS FOR FLUE SYSTEM**

- Flue pipe installed crimp/narrow end down
- Outer casings installed crimped/narrow end up. (Critical when exposed above the roof)
- Inner casings - direction not critical
- Flue pipes - seal all joints including firebox spigot.
  - fix with a minimum of 3 stainless steel rivets
- Flue pipe spacers - affix to flue pipe
- Flue system termination point - **Refer to AS/NZS 2918:2001 4.9.1, see Fig. 9.**
- Flue pipe shall extend not less than 4.6m above top of the floor protector as per **AS/NZS 2918:2001 4.9.1(a)**
- Façade or chase systems - same rule applies as above.
- Roof penetration and flashing method refer to NZ Building Code E2.(From 01/07/05)

**Note: These instructions apply to 150mm diameter flue pipe systems as tested to AS/NZS 2918:2001**

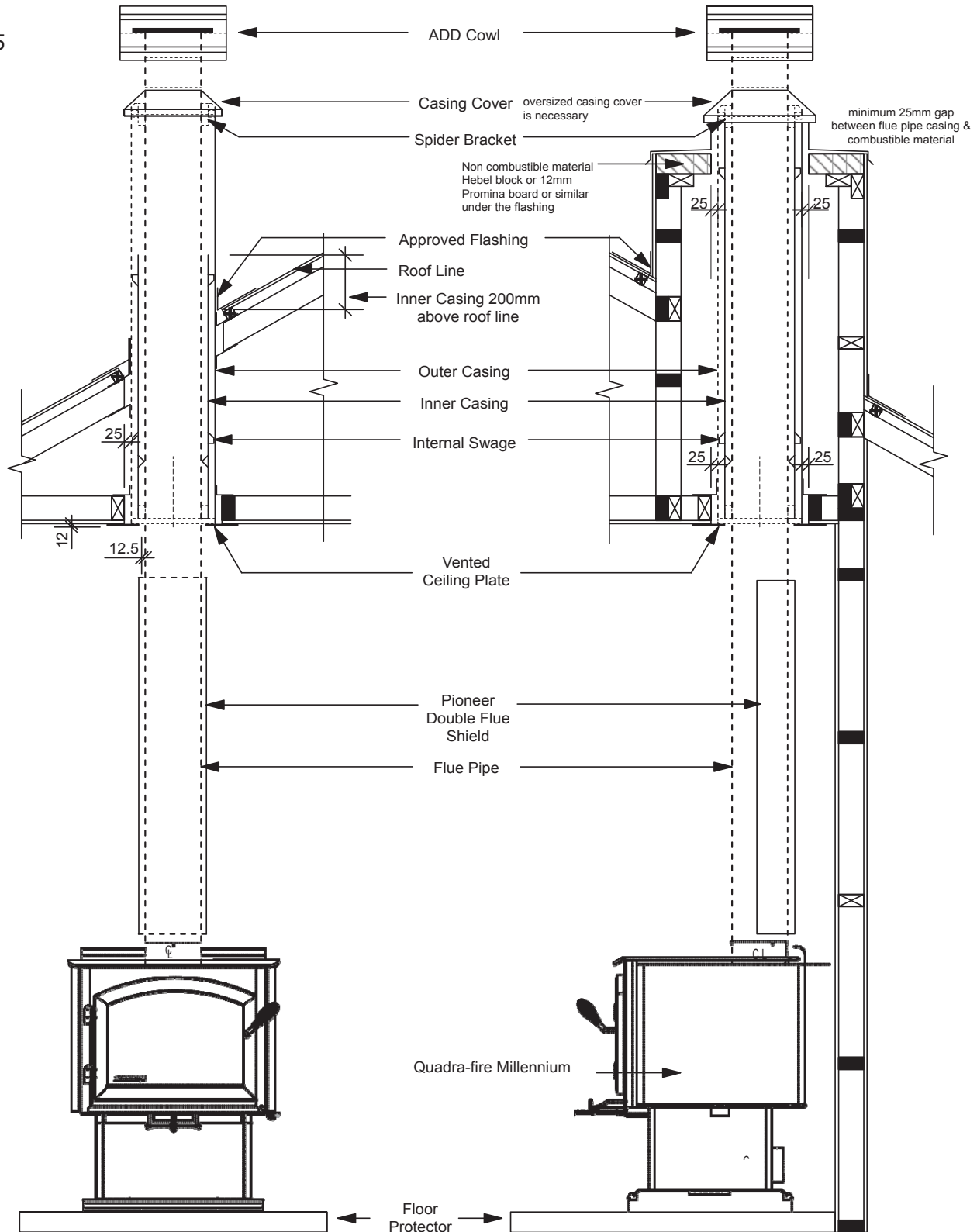
1. Either locate the appliance in position or by measuring at the ceiling mark the flue pipe centre position. Check that the outer casing is unobstructed through the attic space or roof area.
2. Spike the centre with a nail. Transfer this position to the next surface above. Plumb bob/laser.
3. Cut out the ceiling penetration hole – square or rectangle – short axis equals outer casing diameter plus 50mm, long axis as required. See Table 5 . Perform the same at the roof penetration.
4. Frame out the hole with minimum 75 x 50 timber or as required for roofing material. Minimum requirement at roof penetration see NZ Building Code E2 Acceptable Solution (from 01/07/05).
5. Install the outer casing so that :-
  - (i) lower end is flush with the underside of the ceiling material and
  - (ii) with the addition of metal “L” brackets, affix to the outer casing at 90 degrees secure the outer casing centrally to the ceiling and roof nogs. Alternatively substitute the “L” brackets for 25mm thick non heat sensitive packers. Secure the outer casing through the packers with horizontal fixings to the nogs. Refer to the General Instruction for termination height. The option of outer casing slips to be taken into account.
6. Flash the outer casing to the roof material with the appropriate approved flashing.
7. If using an outer/inner casing combination, now install the inner casing ensuring it extends a minimum 200mm above the high side of the roof penetration. If not using a combination see ‘11’ below.
8. Refer to Firebox Installation, points 1 & 2.
9. Prepare the ceiling plate and place upside down over the flue spigot.
10. Install the flue pipes by preferred method – either up or down the outer casing. Affix each length per the notes in General Instructions (above). Extend the flue pipe above the outer casing to suit the casing cover/cowl assembly.
11. If the inner casing has not been installed, install now. Refer to 7 above for minimum height.
12. Install the cowl assembly, i.e. Top spacer, casing cover and cowl.
13. Position and secure the ceiling plate with the screws and spacers.
14. Wipe the flue pipe to remove finger marks.
15. Refer to Firebox Installation, point 3.
16. If flue offset is required, refer to AS/NZS 2918:2001 4.1

**FLUE PENETRATION**

**Tested flue systems, as per AS/NZS 2918:2001**

Fig. 5

Drawing not to scale



## FLUE PENETRATION

### Un-tested flue systems, as per AS/NZS 2918:2001, 4.6.3(b)

Fig. 6

AS/NZS2918:2001

Un-tested flue with sloped ceiling penetration greater than 30° from horizontal

A = 25mm

4.6.3(b)

Fig 4.6 = downward distance of casing and 3 x Ø flue distance of the ceiling plate

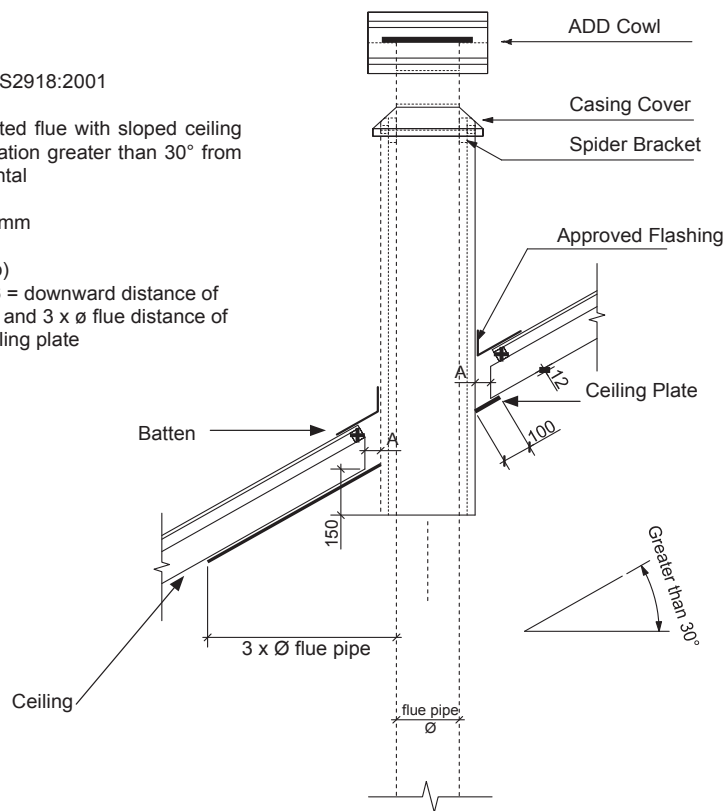


Fig. 7

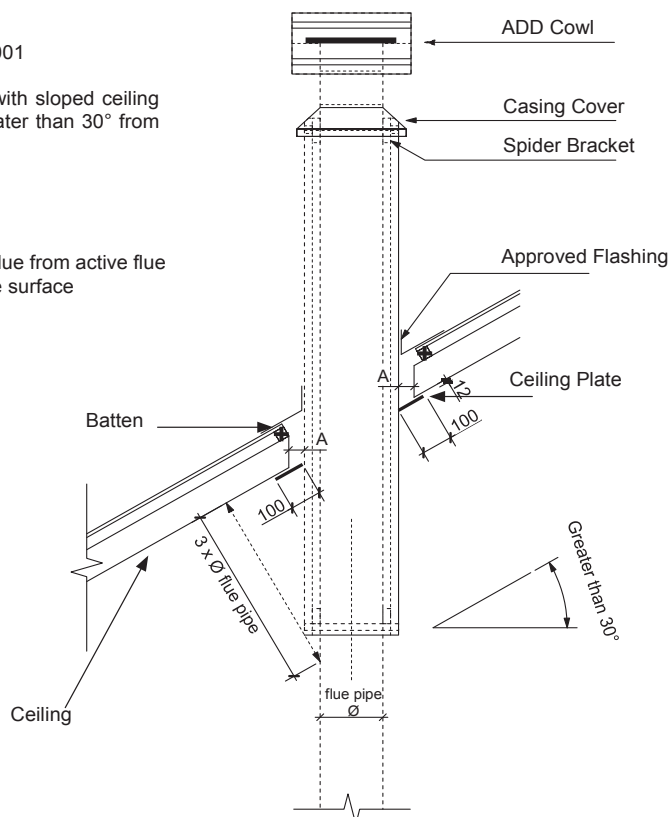
AS/NZS2918:2001

Un-tested flue with sloped ceiling penetration greater than 30° from horizontal

A = 25mm

4.6.3(b)

Fig 4.6 = 3 x Ø flue from active flue to heat sensitive surface





## PIONEER DOUBLE FLUE SHIELD FITTING INSTRUCTIONS

1. Unpack the Flue Mounted Shield, detach the three brackets and familiarize yourself with the illustrations.
2. Using a sharp knife or razor blade, carefully cut through the plastic film on the "inside face" where it meets the outer shield (refer sketch). Cut along the full length of the Flue Mounted Shield on both side, then peel off and fully remove the plastic film from the stainless steel inner shield.
3. Peel back and fully remove the plastic film from the outer shield.
4. Fit the top bracket to the Flue Mounted Shield as illustrated ensuring the rear mid section of the bracket fits "outside" while the two outer sections of the bracket fit "inside".
5. Fit the appropriate lower bracket to your woodfire.

### **Lower Bracket "5B suitable for all other woodfires without an inner rear heatshield.**

On certain model woodfires without a raised flue spigot it will be necessary to cut off both the lower outer legs from the bracket "5B" leaving the entral tongue to locate inside the flue outlet only.

Two tabs are provided and if folded back at 90 degrees the bracket and Flue Mounted Shield will mount lower onto the appliance.

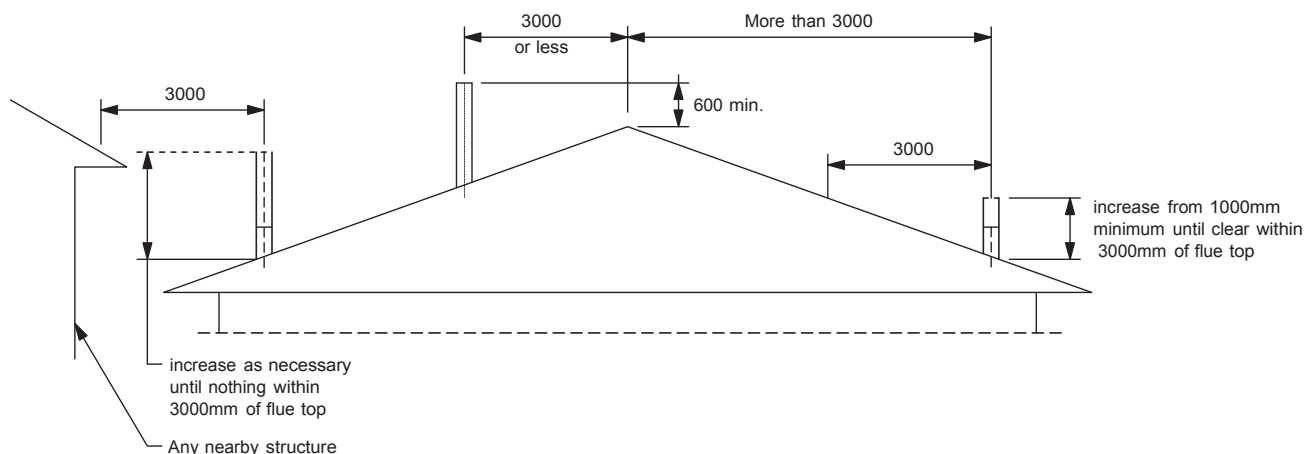
The Flue Mounted Shield then locates into the two notches provided n bracket "5B" as illustrated.

6. Once the Flue Mounted Shield is fitted in position onto either of the two lower mounting brackets, check to ensure a large gap is not present between the top of the woodfire and the base of the Flue Mounted Shield, as this may result in a hot spot on the rear wall directly behind the flue outlet. If your woodfire has a lift off top grill the Flue Mounted Shield should be raised sufficiently to enable the top grill to be removed.
7. Using the pre-punched holes in the two tabs provided on the top bracket as guides, drill into the flue pipe and secure the top bracket to the flue pipe with two stainless steel rivets (not supplied).

## MINIMUM HEIGHT OF FLUE SYSTEM EXIT

As per AS/NZS 2918:2001 4.9.1 Fig 4.9

Fig. 8



**AS/NZS 2918:2001 General Notes****WARNINGS:**

**WARNING: THE APPLIANCE AND FLUE SYSTEM SHALL BE INSTALLED IN ACCORDANCE WITH AS/NZS 2918 AND THE APPROPRIATE REQUIREMENTS OF THE RELEVANT BUILDING CODE OR CODES.**

**WARNING: APPLIANCES INSTALLED IN ACCORDANCE WITH THIS STANDARD SHALL COMPLY WITH THE REQUIREMENTS OF AS/NZS 4013 WHERE REQUIRED BY THE REGULATORY AUTHORITY, I.E. THE APPLIANCE SHALL BE IDENTIFIABLE BY A COMPLIANCE PLATE WITH THE MARKING 'TESTED TO AS/NZS 4013'.**

**ANY MODIFICATION OF THE APPLIANCE THAT HAS NOT BEEN APPROVED IN WRITING BY THE TESTING AUTHORITY IS CONSIDERED TO BE IN BREACH OF THE APPROVAL GRANTED FOR COMPLIANCE WITH AS/NZS 4013.**

**CAUTION: MIXING OF APPLIANCE OR FLUE SYSTEM COMPONENTS FROM DIFFERENT SOURCES OR MODIFYING THE DIMENSIONAL SPECIFICATION OF COMPONENTS MAY RESULT IN HAZARDOUS CONDITIONS. WHERE SUCH ACTION IS CONSIDERED, THE MANUFACTURER SHOULD BE CONSULTED IN THE FIRST INSTANCE.**

**CAUTIONS: CRACKED AND BROKEN COMPONENTS, e.g. GLASS PANELS OR CERAMIC TILES, MAY RENDER THE INSTALLATION UNSAFE.**

**WARNING: ANY MODIFICATION OF THE APPLIANCE THAT HAS NOT BEEN APPROVED IN WRITING BY THE TESTING AUTHORITY IS CONSIDERED AS BREACHING AS/NZS 4013.**

**WARNING: DO NOT USE FLAMMABLE LIQUIDS OR AEROSOLS TO START OR REKINDLE THE FIRE.**

**WARNING: DO NOT USE FLAMMABLE LIQUIDS OR AEROSOLS IN THE VICINITY OF THIS APPLIANCE WHEN ITS OPERATING.**

**WARNING: DO NOT STORE FUEL WITHIN HEATER INSTALLATION CLEARANCES.**

**WARNING: FOR OPTIMUM PERFORMANCE FUEL MUST BE LOADED SO THE LOGS LAY "FRONT TO REAR" IN PREFERENCE TO LAYING ACROSS THE WIDTH OF THE FIREBOX. SPACES SHOULD BE LEFT BETWEEN THE LOGS TO ENABLE OXYGEN TO GET TO AS MUCH OF THE SURFACE OF THE FUEL AS POSSIBLE.**

**CAUTION: THIS APPLIANCE SHOULD BE MAINTAINED AND OPERATED AT ALL TIMES IN ACCORDANCE WITH THESE INSTRUCTIONS.**

**CAUTION: THE USE OF SOME TYPES OF PRESERVATIVE-TREATED WOOD AS A FUEL CAN BE HAZARDOUS.**

Homeowner Notes:

[illegible]



NOTHING BURNS LIKE A QUAD

CONTACT INFORMATION:

Please contact your Quadra-Fire dealer with any questions or concerns.  
For the number of your nearest Quadra-Fire dealer  
logo onto [www.quadrafire.com](http://www.quadrafire.com)

### CAUTION



#### DO NOT DISCARD THIS MANUAL

- Important operating and maintenance instructions included.
- Read, understand and follow these instructions for safe installation and operation.
- Leave this manual with party responsible for use and operation.

DO NOT  
DISCARD



We recommend that you record the following pertinent  
information for your 2100 or 4300 MILLENNIUM ACC STOVE

Date purchased/installed: \_\_\_\_\_

Serial Number: \_\_\_\_\_ Location on appliance: \_\_\_\_\_

Dealership purchased from: \_\_\_\_\_ Dealer phone: \_\_\_\_\_

Notes: \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_