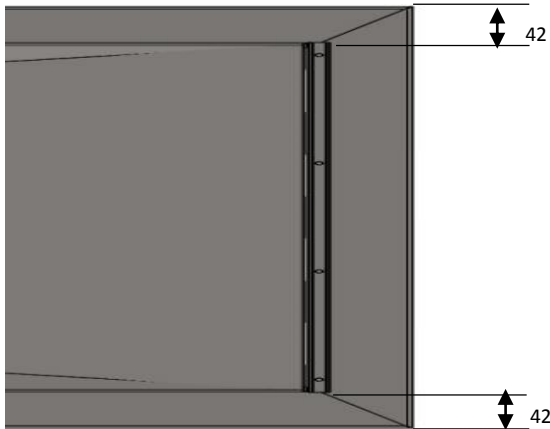
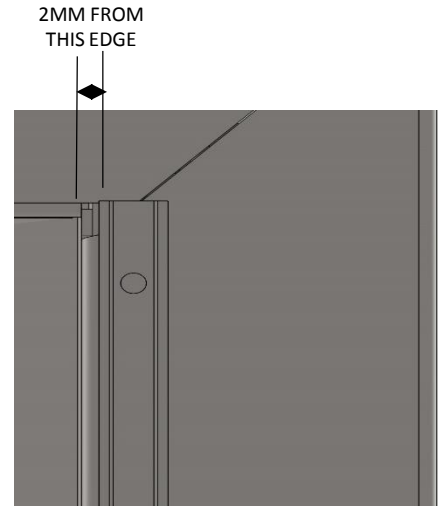


# THREE SIDED END / BUMPER GLASS ASSEMBLY



**(VIEW FROM THE BURNER TRAY LOOKING UP)**

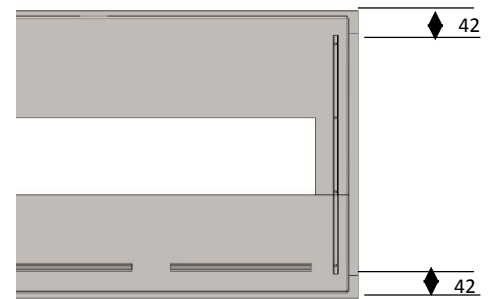
- POSITION THE 415mm SUPPLIED GLASS FRAME TO THE UNDERSIDE OF THE LIP TRIM ON THE OPEN END OF THE UNIT. MAKE SURE THE GLASS FRAME IS CENTRALISED AND EVEN FROM THE TWO OUTSIDE EDGES.



- RECESS THE INSIDE EDGE OF GLASS FRAME 2mm FROM THE INSIDE EDGE OF THE GATHER. USE THE HOLES ON THE GLASS FRAME AS HOLE MARKERS. DRILL HOLES WITH 3mm DRILL BIT.

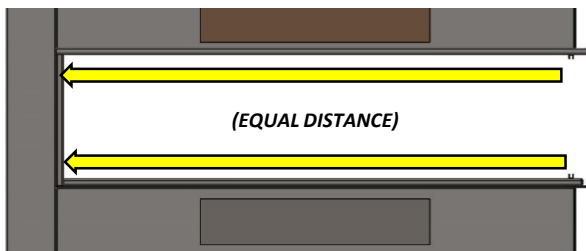


- AFTER DRILLING THE HOLES, USE RIVETS TO ATTACH THE GLASS FRAME TO THE UNIT. DUE TO THE SIZE OF THE GLASS FRAME GAP, THE TIP OF THE RIVET GUN MUST BE FINISHED DOWN TO A SIZE THAT WILL FIT THE GAP. (THE GAP ON THE GLASS FRAME IS 7mm).

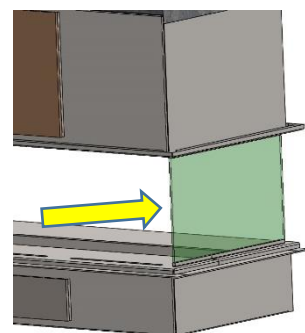


**(VIEW FROM THE GATHER LOOKING DOWN)**

- MAKE SURE THE BURNER TRAYS ARE IN THE CORRECT POSITION. THE TRAY SHOULD HAVE AN EVEN GAP TO THE SIDES LIKE THE TOP GLASS FRAME AND MUST TOUCH THE SIDE PANEL ON THE CLOSE END OF THE UNIT. THE SHORT GLASS FRAME TO THE SHORT BURNER TRAY, LONG GLASS FRAME TO THE LONG BURNER TRAY.

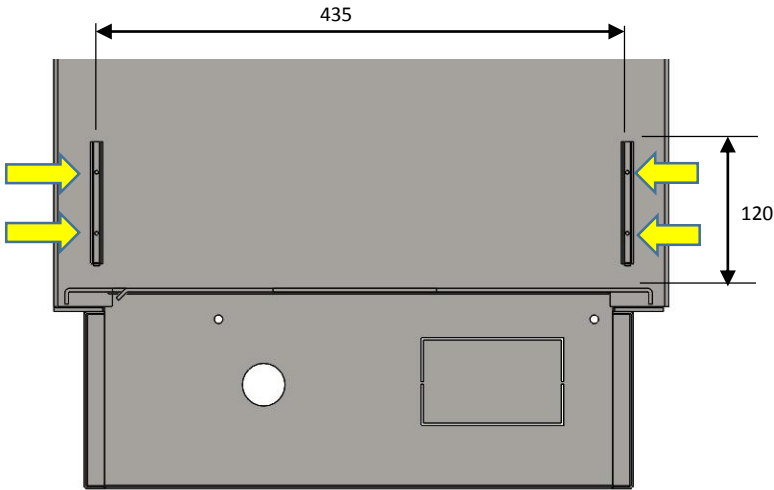


- THE TOP AND BOTTOM GLASS FRAMES MUST BE PARALLEL. THEY SHOULD BOTH BE EQUIDISTANT TO THE SIDE PANEL. MARK AND DRILL THE HOLES ON THE BURNER TRAY. USE THE HOLES ON THE GLASS FRAME AS GUIDE. USE RIVETS TO FASTEN TO THE BURNER TRAY.

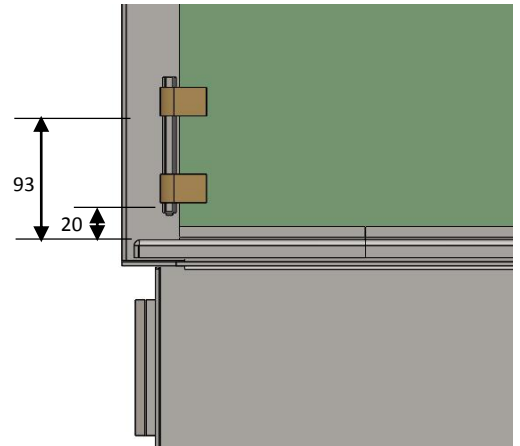


- SLIDE THE GLASS INTO THE GLASS FRAME.. MAKE SURE THE GLASS IS CENTRALISED.

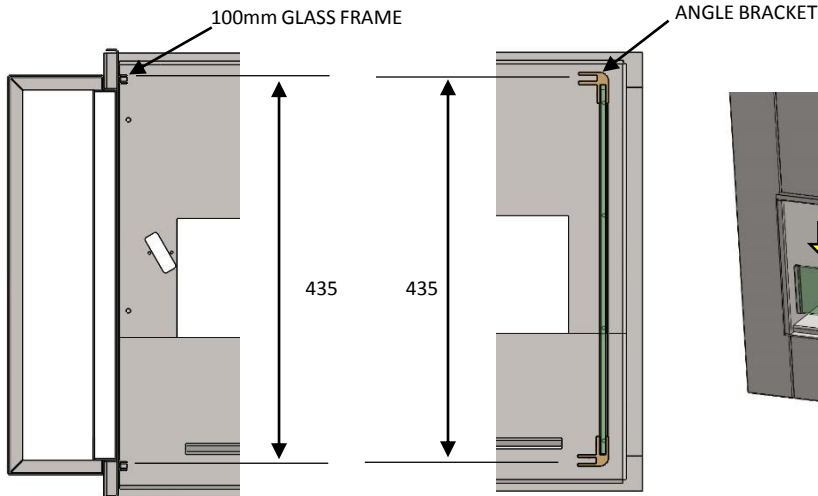
# THREE SIDED END / BUMPER GLASS ASSEMBLY



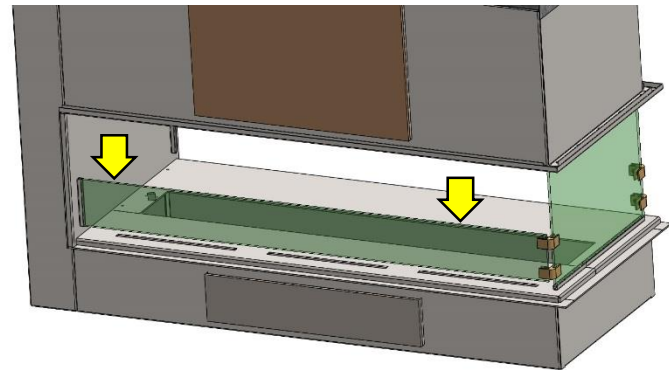
- USE THE SUPPLIED 100mm GLASS FRAME AND MARK THE SIDE PANEL FOR THE HOLE POSITIONS. DO NOT DRILL THE HOLE YET.



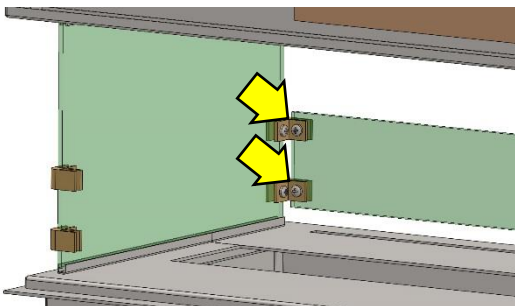
- LOOSELY POSITION THE ANGLE BRACKETS ON TO THE END GLASS. USE THE DIMENSIONS AS A GUIDE. INSTALL THE GUIDES ON BOTH SIDES



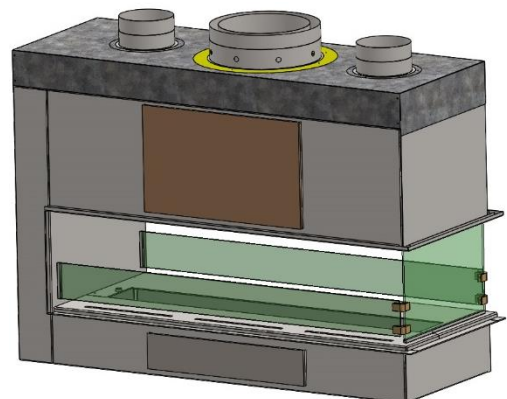
- DOUBLE CHECK THE POSITIONS OF THE 100mm GLASS FRAMES TO THE ANGLE BRACKETS. USE THE MEASUREMENTS AS A GUIDE. IF THEIR POSITION CORRESPOND THEN DRILL THE HOLES FOR THE GLASS FRAMES ON THE SIDE PANEL. TIGHTEN THE SCREWS ON THE ANGLE BRACKETS. USE RIVETS TO ATTACH 100mm GLASS FRAMES TO SIDE PANEL.



- SLIDE THE BUMPER GLASS INTO THE GLASS FRAMES. THE BOTTOM OF THE BUMPER GLASS SHOULD BE 20mm FROM THE TOP OF THE BURNER PLATE.



- TIGHTEN THE SCREWS ON THE ANGLE BRACKET IF THE GLASS IS IN POSITION. REPEAT THE PROCESS FOR THE OTHER BUMPER GLASS.



- THE ASSMBLY SHOULD NOW BE COMPLETE