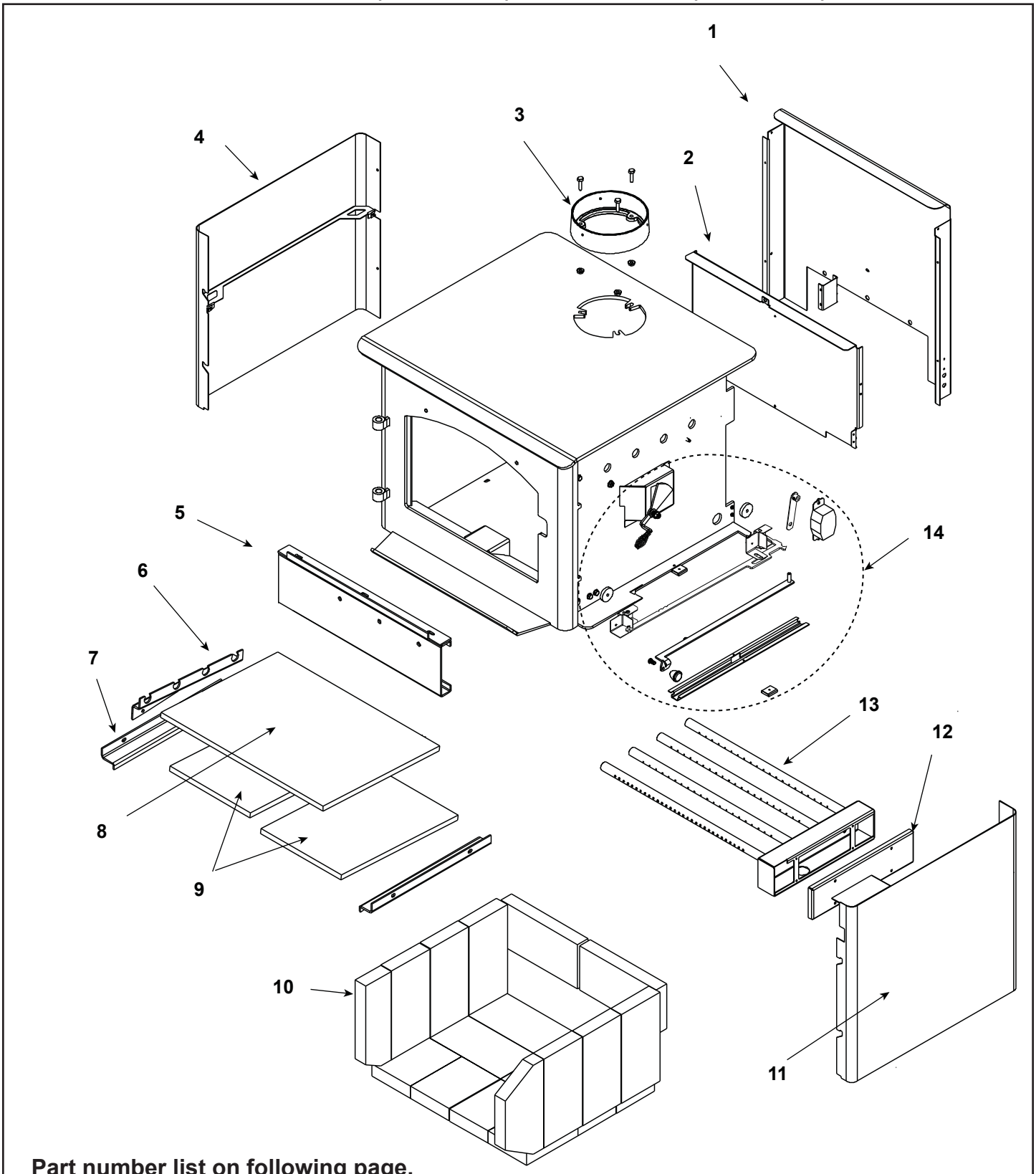
Millennium - Wood Stove
Advanced Combustion Control (ACC)

Beginning Manufacturing Date: July 2006
Ending Manufacturing Date: Active

31M-ACC-MBK (7/06 - Active), 31M-ACC-GT (7/06 - 10/06), 31M-ACC-NT (7/06 - 10/06)



Part number list on following page.

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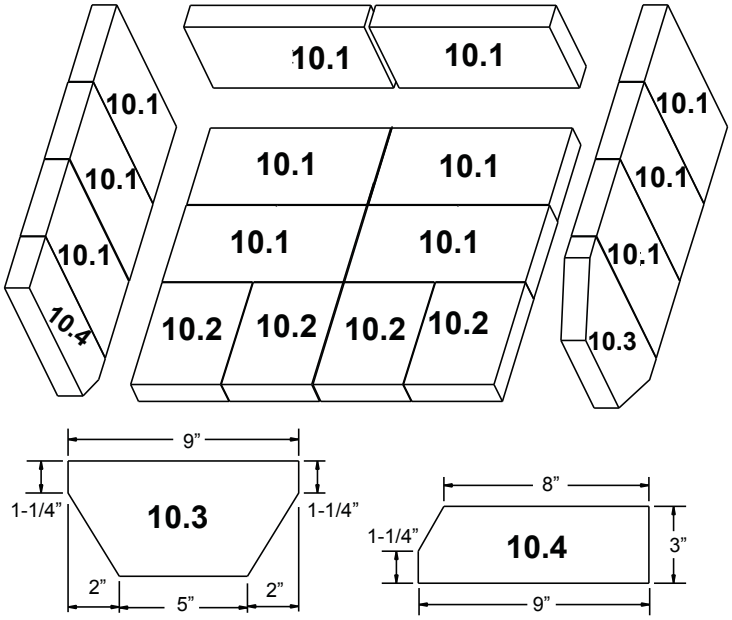
ITEM	DESCRIPTION	COMMENTS	PART NUMBER	Stocked at Depot
1	Air Channel, Convection w/Bracket (Retain Original SN Label)		SRV7033-144	
2	Air Supply Back		SRV7033-134	
3	Flue Collar		SRV7000-302	Y
4	Panel Assembly, Side, Left		7033-019	
5	Rear Channel Assembly		7033-002	Y
6	Tube Support Rack		7033-148	
7	Brick Retainer		7033-149	
8	Ceramic Fiber Blanket, 1/2“ Thick (19” W x 13-3/4” H)		832-3390	Y
9	Baffle Board - 9-1/2 in W x 13-3/4 in H	Pkg of 2	SRV7033-209	Y

 # 10 Brick Set



10	Brick Assembly - Complete Set	Pkg of 18	SRV7033-006	
10.1	Brick, 9 x 4-1/2 x 1-1/4”	Qty. 12 Req.		
10.2	Brick, 6 x 4-1/2 x 1-1/4”	Qty. 4 Req.		
10.3	Brick, 9 x 4-1/2 x 1-1/4” w/angles, see diagram	Qty. 1 Req.		
10.4	Brick, 9 x 3 x 1-1/4” w/angle, see diagram	Qty. 1 Req.		
	Brick, Uncut	Pkg of 1	832-0550	
		Pkg of 6	832-3040	
11	Panel Assembly, Side, Right		7033-017	
12	Tube Channel Top - Tube Channel Access Cover		SRV7033-237	
13	Tube, Channel Assembly	Manifold Tubes	SRV7033-023	Y

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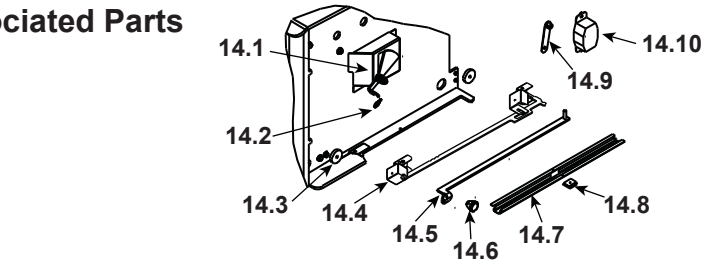
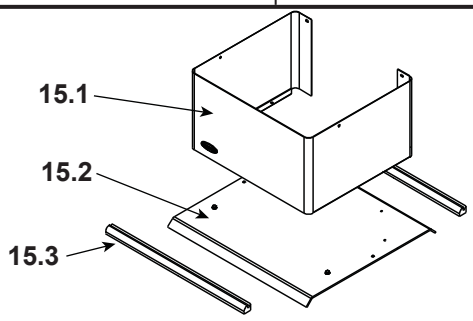
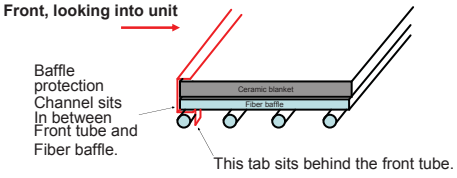
ITEM	DESCRIPTION	COMMENTS	PART NUMBER	Stocked at Depot
#14 Burn Rate Controls & Accociated Parts				
14.1	Burn Rate Control Assembly		7033-033	Y
14.2	Spring Handle, 1/4", Gold	Pre SN 0071959142	832-0630	Y
	Spring Handle, 1/4", Nickel		250-8340	Y
	Spring Handle, 1/4", Black	Post SN 0071959142	SRV7000-614	Y
14.3	Door Gasket - Front & Rear Air Timer Doors		7033-282	Y
14.4	Timer Air Control Assembly		SRV7033-052	Y
	Rear Air Door Assembly		7033-024	Y
14.5	Rear Air Control Arm Assembly		7033-035	Y
14.6	Start-Up Control Knob		7000-343	
14.7	Air Control Rod Guide		7033-210	
14.8	Latch, Magnet	For Air Control	229-0631	
14.9	Timer Arm Assembly		7033-034	Y
14.10	Timer (Only) Replacement Assembly		SRV480-1940	Y
#15 Pedestal Assembly				
15.1	Pedestal Riser		7033-207	
15.2	Pedestal Base		7033-163	
15.3	Strip, Oak Trim	Pkg of 2	832-0560	
#16 Baffle Protection channel				
16	Baffle Protection channel		SRV7033-298	





Side view



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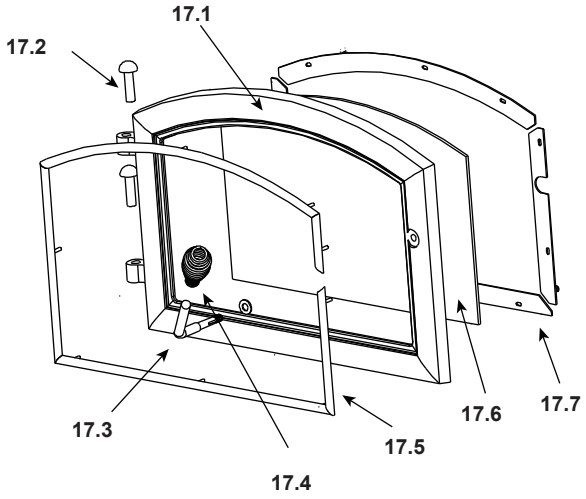
#17 Door Assembly



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ITEM	DESCRIPTION	COMMENTS	PART NUMBER	Stocked at Depot
17.1	Door Assembly	Black	DR-31/43BK-FH	
		No longer available	832-1912	
		Nickel Trim	DR-31/43NL-FH	
17.2	Hinge Pins, 1/2”	Gold (Pkg of 2)	832-0250	
		Nickel (Qty 2 req)	430-5320	
		Black (Pkg of 2)	7000-606/2	
17.3	Door Handle Assembly		832-0540	
	Cam Latch		430-1141	
	Key, Cam Latch		430-1151	
	Nut, Locking Door Handle	Pkg of 24	226-0100/24	**Y**
	Screw, Flat Head Philips 8-32 X 1/2	Pkg of 10	832-0860	**Y**
	Washer, Sae, 3/8	Pkg of 3	832-0990	**Y**
17.4	Spring Handle, Door 1/2”	Gold	832-0620	**Y**
		Nickel	250-8330	**Y**
		Black	SRV7000-613	**Y**
17.5	Trim, Ring, Door	**No longer available**	430-2682	
		No longer available	430-5340	
17.6	Door Glass Assembly - 15-1/2 in. W x 13-3/8 in H		7000-012	**Y**
17.7	Glass Frame Set	4 Pieces	832-0350	
	Component Pack (Includes Spring Handles (1) 1/2” & (2) 1/4”, (2) Hinge Pins, Quadra-Fire Logo)	Gold Trim Doors	436-5350	
		Nickel Trim Doors	436-5360	
	Gasket, Glass Tape - Field Cut to Size	5 Ft	832-0460	**Y**
	Rope, Door, 3/4” X 84” - Field Cut to Size	7 Ft	832-1680	**Y**
	Label, Burn Rate Air Control		7033-160	
	Label, Start-Up Air Control		7033-166	

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ITEM	DESCRIPTION	COMMENTS	PART NUMBER	Stocked at Depot
	Blower, Convection - Replacement Blower		812-4900	Y
	Hinge Pins, 1/2”, Gold	Pre SN 0071959142	832-0250	
	Hinge Pins, 1/2”, Nickel		430-5320	
	Hinge Pins, 1/2”, Black	Post SN 0071959142	7000-606/2	
	Logo, Quadra-Fire	Gold	200-3180	
		Nickel	200-3240	
	Spring Handle, 1/2”, Gold	Pre SN 0071959142	832-0620	Y
	Spring Handle, 1/2”, Nickel		250-8330	Y
	Spring Handle, 1/2”, Black	Post SN 0071959142	SRV7000-613	Y
	Spring Handle, 1/4”, Gold	Pre SN 0071959142	832-0630	Y
	Spring Handle, 1/4”, Nickel		250-8340	Y
	Spring Handle, 1/4”, Black	Post SN 0071959142	SRV7000-614	Y
	Component Pack (Includes Touch-Up Paint, Spring Handles (1) 1/2” and (2) 1/4”, Trimount Plug, Owners Manual and Warranty Card).	Black & Gold Trim	7033-027	
		Nickel Trim	7033-029	
	Paint Touch-Up		812-0910	
	Plug, Trimount, .250”	Pkg of 24	229-0880/24	Y
	Door Handle Assembly		832-0540	Y
	Upgrade, Door, Nickel		UK-DRNL	
	Gasket, Manifold	Pkg of 4	7038-168/4	Y
	ACCESSORIES			
	Blower Assembly		BK-ACC	
	Blower Control Box w/Switch		SRV7000-194	Y
	Component Pack		7033-051	
	Snap Disc Bracket Assembly		SRV7033-036	
	Snap Disc, # 1, Convection Blower		SRV230-0470	Y
	Wire Harness, Blower		7033-262	
	Outside Air Kit, Floor & Rear		OAK-ACC	
	Outside Air Collar Assembly		7033-039	
	Outside Air Shield		33271	Y
	Outside Air Cover Plate Assembly		SRV7033-041	Y
	FASTENERS			
	Avk Rivnut Repair Kit - 1/4-20 & 3/8-16 Rivnut Tools		RIVNUT-REPAIR	Y
	Bolt, Hex Head, 1/4-20 x 1	Pkg of 10	25221A/10	Y
	Button Head 1/4-20 x .5	Pkg of 20	32328/20	Y
	Nut, Keps Lock, 10-32	Pkg of 40	226-0050/40	Y
	Nut, Keps Lock, 8-32	Pkg of 40	226-0060/40	Y
	Nut, Ser Flange Small 1/4-20	Pkg of 24	226-0130/24	Y
	Screw, Sheet Metal #8 x 1/2 S-Grip	Pkg of 40	12460/40	Y
	Washer, 1/4 Sae	Pkg of 24	28758/24	Y